

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
9/6/12		ADD step to pick Kit on w/o.					S 09/06/12

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 51017

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Item ID: D120-639-011

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Tungsten Carbide Wearplate

Start Date: 7/21/09 Start Qty: 2.00



Cust Item ID:

Required Date: 7/21/09 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/08/19 *[Signature]*

MF 09-08-19

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Picklist Print

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Work Order ID: 51017

Parent Item: D120-639-011RevN/A

Parent Item Name: Tungsten Carbide Wearplate


Comments:

Start Date: 7/21/09

Required Date: 7/21/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2746RevC / 	4	Manufactured	No			110	Each	20.0000	2.0000			

Wearshoe

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

20

20469

0

43599

6

46960

14

110

Each

10.0000

2.0000



(x2)

43599

MO 09/08/11

D2656-31RevD



Manufactured

No

Wearshoe

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

10

44119

10

110

Each

12.0000

2.0000



(x2)

44119

MO 09/08/11

D2656-13RevD



Manufactured

No

Wearplate

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

12

20755

0

44158

12

(x2)

44158

MO 09/08/11

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Work Order ID: 51017

Parent Item: D120-639-011RevN/A

Parent Item Name: Tungsten Carbide Wearplate

Comments:

Start Date: 7/21/09

Required Date: 7/21/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
ALS7-1032-130	x40	Purchased	No			110	Each	3,706.000	72.0000	80.000		
Insert												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	3706	
105855	16	
108606	52	
111529	1638	
111779	2000	

(x72)

111529

MD 09/08/11

S D2648-3RevD

Manufactured No

110 Each 42.0000 10.0000

x2 Wearpad

Warehouse Loc Qty Loc Code
Location

OFFSHORE

FG	12	
45316	12	

Main Warehouse

ST	30	
21711	0	
46328	8	
46957	22	

(x8) 46328
(x2) 46957

MD 09/08/11

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Shop Packet Print

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Work Order ID: 51017

Parent Item: D120-639-011RevN/A

Parent Item Name: Tungsten Carbide Wearplate

Comments:

Start Date: 7/21/09

Required Date: 7/21/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS27039-1-08	440	Purchased	No			110	Each	3,625.000	80.0000			

Screw

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

3709

40x

110467

192

110552

1517

110835

2000

110552 mp 09/08/11

AN960JD10L

Purchased

No

110

Each

6,913.000 80.0000

Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

6913

40x

101291

16

104885

153

105793

236

109632

1508

110985

5000

109632 mp 09/08/11

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Picklist Print

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Work Order ID: 51017

Parent Item: D120-639-011RevN/A

Parent Item Name: Tungsten Carbide Wearplate

Start Date: 7/21/09

Required Date: 7/21/09

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS27130-S30	24	Purchased	No			110	Each	283.0000	8.0000			

Insert

DSI 9223

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

283

4X

100154

283

100154 MD 09/08/11

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4.0 WEIGHT AND BALANCE

The following weight and balance information is for the Dart wearplate kits that are being installed. The weight and balance of any wearplates that are being removed from the aircraft is the responsibility of the installer.

Installation	Weight	LONGITUDINAL		LATERAL	
		Arm	Moment	Arm	Moment
D120-639-011 TUNGSTEN CARBIDE WEARPLATE KIT	3.1 lb 1.4 kg	136.0 in 3.45 m	422 in lb 4.8 m kg	±40.7 in ±1.04 m	±126 in lb ±1.5 m kg
D120-639-013 SURFACITE™ WEARPLATE KIT	4.1 lb 1.8 kg	136.0 in 3.45 m	558 in lb 6.2 m kg	±40.7 in ±1.04 m	±167 in lb ±1.9 m kg

5.0 PARTS LIST

Qty -011	Qty -013	Part Number	Description
X		D120-639-011	TUNGSTEN CARBIDE WEARPLATE KIT
	X	D120-639-013	SURFACITE™ WEARPLATE KIT
1	1	D2746	WEARPLATE
1	1	D2656-31	WEARPLATE
1	1	D2656-13	WEARPLATE
5		D2648-3	WEARPAD
	5	D2648-7	WEARPAD
40	40	ALS7-1032-130 or AKS7-1032-130 or ALS4-1032-130 or AKS4-1032-130	INSERT
40	40	MS27039-1-08	SCREW
40	40	AN960JD10L	WASHER

5/10/17

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Revision: **A**

Date: 00.12.11